



Effective 28 October, 2005

DP3320

FAIRING LITE

Description

Low density solvent-free 2-component epoxy filler.
Colour: light grey.
Composition based on epoxy resin.

Products

DP3320 DuPont™ Marine Finishes Fairing Lite
DP3325 DuPont™ Marine Finishes Fairing Lite Activator

Auxiliary products

3871S DuPont™ Thinner

Properties

- Very high film build.
- Excellent adhesion on all DuPont™ Marine Finishes epoxy primers.
- High humidity resistance and very good flexibility.
- Recommended as thick fairing for all DuPont™ Marine Finishes systems.

Substrates

Following specifications listed in the DuPont™ Marine Finishes Manual and in particular:

- aluminium, steel, composites and wood.









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PRODUCT PREPARATION

	Mixing ratio	DP3320 DP3325	Volume	Weight
			1 1	100 70
	VOC	0 g/l		
	Pot life 500 g at 20°C Mix in air	45 min		
	Application viscosity at 20°C	> 50.000 cp		
	Application	Apply smooth film immediately after mixing, avoiding air bubbles.		
	Number of coats	1 to 2 Maximum film build per coat will not exceed 2.5 cm.		
	DFT	2.5 to 5 cm		
	Dry to sand at 20°C	24 hr		
<p>This data relates only to the material designated herein and does not apply to use in combination with any other material or any process. The data is not to be considered as a warranty or quality specification and we assume no liability in connection with its use.</p>				



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RECOMMENDED USE

Surface preparation

Following specifications listed in the DuPont™ Marine Finishes Manual and in particular:
Bare metals (steel, aluminium, aluminium alloys, bronze and lead)

- Clean substrate with a suitable nitrocellulose thinner.
- Sand metal with P80 - P120 sanding paper or gridblast till Sa 2 ½.
- Apply adhesion promotor primer till recommended film build.

Remarks

- Activated material should not be returned to original can of non-activated material.
- Material has to be mixed till uniform colour before use.
- Close can of DP3320 and DP3325 tightly immediately after use, as these products will react with humid air and water and lose their hardening effect.
- Material has to be at room temperature (18-25°C) before use.

Recoatability

After minimum 24 hr at 20°C and proper sanding.

Equipment cleaning

Use 3871S.



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RECOMMENDED USE (con'd)

Product data

Package viscosity:	DP3320	> 70.000 cp
	DP3325	> 40.000 cp
Theoretical coverage:	1.0 m ² /l RFU at 1 mm DFT - ready-to-spray	
Density RFU:	0.57 g/cm ³	
Cured density:	0.60 g/cm ³	

Products	Packages (l)	Storability at 20°C (year)	Density (kg/l)
DP3320	12	2	0.680
DP3325	12	2	0.470
3871S	5	2	0.839

Safety

Consult Material Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.